

IMPORTANT NOTICE

This closure instruction includes the assembly procedures for this packaging design. Substitution of materials or a change to these closure instructions may cause non-compliance with regulations and void the test certification for the packaging.

COMPONENTSIncluded with the packaging

- 1 Corrugated box
- 1 Plastic liner bag

Not included with the packaging

- 3M #369 closure tape
- Vermiculite (grade 4A)
- Inner containers (metal, plastic, aluminium, earthenware or glass)

Gross Weight 10.0 kg

**ASSEMBLY INSTRUCTIONS**

- 1- Select the appropriate inner packaging in accordance with the specifications listed above and with applicable regulations. (metal, plastic, aluminium, earthenware or glass)
- 2- Fold the bottom blank flaps of the box first. Fold the remaining two flaps so they meet and tape them together. IMPORTANT: The manufacturer's seal must be visible on the outside of the box.
- 3- Tape the flaps together along the the center seam formed by the flaps, extending the tape beyond the edge by at least 2 inches.
- 4- Place plastic liner bag inside the box.
- 5- Pour a two (2) inch layer of vermiculite into the bottom of the plastic liner bag.
- 6- Place each inner receptacle (metal, plastic, aluminium, earthenware or glass) into a smaller plastic liner bag.
- 7- Inner receptacles must be placed inside the box in an upright position. Make sure there is at least two (2) inches of vermiculite between each inner receptacle and the sides of the box.
- 8- Fill the remaining space with vermiculite. There must be at least two (2) inches of vermiculite between the caps of the inner receptacles and the top of the box.
- 9- Close the plastic liner bag by knotting or taping open ends together.
- 10- Fold the flaps with "ASSEMBLY INSTRUCTIONS – French and English" toward each other.
- 11- Fold the "THIS END UP" flap and the "PLEASE SEE AND FOLLOW MANUFACTURER'S PACKING INSTRUCTIONS" flap together, taping them closed along the center seam. Extend the tape beyond the edge by at least 2 inches.

SHIPPERS RESPONSIBILITIES

This UN- certified package is performance tested for air, ground and sea transport when used with any type of inner receptacle for solids and liquids without additional testing. The gross weight of the package must not exceed 7.5 kg. This box must be used with proper inner packagings as described in the components list. Use of materials other than those listed in these closure instructions may result in non-compliance. If using smaller inner packagings, cushioning material must be added to fill the void spaces. For AIR SHIPMENTS, inner receptacles must pass a valid hydrostatic pressure test in accordance with CAN/CGSB-43. 150-97 Standard and other applicable regulations. If the packaging is compatible with and authorized for your materials, then follow the instructions for proper closure. Consult applicable regulation for the appropriate rules on inner packagings.